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In a competitive environment increases the role of ensuring effective functioning and development of tourist enterprises. The tourism industry in the whole world shows positive dynamics of development. Therefore there is a need to ensure positive dynamics of economic indicators of the functioning of tourist enterprises and their further development. At the present stage it is possible to achieve at the expense of innovation and creation of new organizational-economic structures. It should be noted that innovation requires significant investment and time for their development, implementation and return on investment, while the creation of new organizational-economic structures has a positive experience of use in other areas. This is the cluster approach in the activities of enterprises. In our opinion, this could have a positive effect when used in the tourism sector.

Scientific researches in the field of clusters involved in many prominent scientists. The authors in the context of research on the different interpretations of definition "cluster". The founder of the cluster approach in the economy is recognized as M. Porter, which defines a cluster as "a geographically neighboring group of interconnected companies and associated organizations operating in a certain area, characterized by common activities and complementary to each other" [13].

One of the first scientists to try to apply the concept of the industrial cluster in the field of tourism was M. Monfort. The concept of tourism cluster, according to M. Monfort includes the following aspects [14]:

- Services provided by tourist companies or businesses (businesses accommodation, restaurants, cafes, travel agencies, water parks and theme parks, etc.);
 - Wealth (pleasure), the resulting vacation and recreation;
 - Multifaceted cooperation of related companies and industries;
 - Well-developed transport and communications infrastructure;
- Complementary activities (commercial allocations, holiday traditions);
 - Support services (information);
 - Natural resources and institutional policy.

While M. Monfort paid attention to the characteristics and components of the cluster, M. Benny emphasized the link between agencies, cooperation, externally observable in the form of networks when defining the cluster.

"Tourism cluster - a group of tourist attractions within a limited geographical area, to ensure a high level of infrastructure and services, which has established social and political relations, as well as improved management in the companies that make up the network for the production of tourist services that provide strategic competitive and comparative advantages."

An A. Rodrigues relation between enterprises and institutions in the tourism cluster is considered in two directions [18]:

- 1. Horizontal communication. Create strategic alliances, where agreements can be of two types: on the one hand, agreements between undertakings which produce homogeneous products (the same economic activity) among the companies working in the field of accommodation, entertainment, transport and catering services. On the other hand, the agreement may be concluded between companies that offer diverse tourism product, forming the various components of the integrated tourist product (tourist services).
- 2. Vertical communications. Creating a strategic network based on one-sided relationship supplier-customer on the basis of a production-monetary exchange, where some parternes are suppliers of necessary services or products required by the other party under the contract on the basis of remuneration.

Tourist cluster by A. Rodrigues - a group companies and institutions, producing a tourist product or group products. These companies and

institutions are concentrated geographically and have a vertical connection (chain companies producing tourist products) and horizontal communication (including industry, regulatory support, information exchange).

The theoretical justification for the tourism cluster and the possibility of applying the theory in practice dealt S. Nordin [15].

The benefits of co-operation of companies that provide tourist services leverage the collective power of creation of tourist services and contribute to the development not related directly to these area enterprises. Creating a tourist cluster leads to greater specialization and diversification of production, reconstruction of the shared infrastructure and also provides an opportunity to benefit from the emergence of opportunities to discuss difficult issues in close contact with the suppliers (the availability of the necessary components).

In addition to the above benefits, cooperating networks contribute to the development of new models of production and organization, the exchange of technical and other market information, agreements for buying and selling goods and services, develop a common marketing company. The interaction and synergy, which appeared as a result of joint action, has a distinct advantage over companies operating in isolation.

Configuration of the tourist cluster on S. Nordin, is [15]:

- A set of tourist resources, attracting non-indigenous inhabitants of the territory;
- The concentration of the companies to meet the tourist demand: restaurants, accommodation sector, transport services, crafts and tourist agencies, etc.;
 - Production sector and to support the tourist services;
 - Clean and cheap infrastructure (roads, fuel, sanitation, health care);
- Companies and institutions that provide the necessary training of personnel, information support and financial capital;
 - Internal agency, organizing and implementing the cluster concept;
- Public authorities, regulatory and coordinating structure, affecting the education cluster.

Cooperation among multiple business entities related to the tourism industry or closely related to it, in a market economy leads to the formation of specialized formal or informal tourism clusters, districts. Lack of proper cooperation hinders this process. The structure of tourist cluster includes interaction of managing subjects in the sphere of tourism involving activities of management and coordination bodies,

public organizations, scientific institutions. The functional structure of the tourism cluster includes in its membership the institutional environment, innovative environment and tourism products production environment. The functioning of the tourism cluster occurs in active cooperation with the environmental, socio-cultural, economic and institutional environment. The structure of the tourism cluster in different areas on different components depending on the combination of recreational resources, prerequisites concentration of tourist enterprises of different specialization.

Tourism clusters of different specialization in the territory have several ways of development. Some fall, some larger and grow. In a highly competitive tourism clusters tend to cooperation, joint complementary activities, as well as partnerships with other industry clusters. This process is characterized by the formation of tourist cluster, which is defined by the presence of geographic, economic, social and infrastructural features.

To analyze the process of formation of tourist cluster in the study area proposed scoring method is a set of attributes that allows to use not only qualitative analysis but also quantitative. Each group includes a primary and secondary symptoms. According to the complex of primary characteristics of regional tourist cluster is defined as objectively existing education. Secondary signs indicate the maturity of the cluster (table 1.1).

Formation of a coordinating body within the cluster - the phenomenon is optional, however, in terms of continuity of national conduct of economic policy should be noted that this step is important not only for territorial development agencies, but also for the business, as One of the most important functions of the body providing a dialogue between the stakeholders in tourism development, educational and research centers, investors and entrepreneurs related industries.

Typology of tourist cluster, in addition to genetic traits, it is proposed to carry out on the functional features (features reflect the functioning of specialization) and hierarchical characteristics (reflected rank tourist

Table 1.1

Signs of formation tourist cluster

~	Digits of formation tou	
Category features	Primary signs	Secondary signs
Geographical	1. The location and	Provide a meaningful impact
Geographical		
	concentration of tourist	of regional tourist economy on
	enterprises on a relatively	the socio-economic structure of
	small area, has natural,	the region, promote regional
	cultural, historical, and others	development.
	resources.	2. The development of related
	2. Intra tourist division of	industries, to ensure the
	labor.	functioning of tourist activity.
Economic	1. The increase in the share of	1. Consolidation of the tourist
	tourism in the structure of paid	sector leaders.
	services.	2. Formation of a favorable
	2. Activation of internal and	business environment and
	external communications.	innovative, attractive for
	Caternal communications.	partnership.
		3. Development of new tourist
		products, routes;
		4. Understanding the individual
		competitiveness of cluster
		members in the competitiveness
		of the entire cluster.
		5. A significant increase in the
		_
a		share of tourism in GRP.
Social	1. Increase in the number	Preparation of choice varied
	employed in the service of	holiday among the local
	tourism.	population (development of
	2. Formation of the tourist	specialized types of tourism).
	market of labor resources.	
	3. Creation of universities,	
	research institutions, the	
	opening of specialized	
	departments engaged in the	
	study, the service sector and	
	tourism, training specialists in	
	this direction.	
Institutional	1. The activity of cooperation	1. Strengthening the role of the
	coordinating bodies, the	region as a tourist center at the
	organizers of tourist activity to	national and international level;
	R&D	2. Creating innovative regional
	2. Formation of public-private	tourism brand.
	partnerships in the region in	3. Active participation in
	the tourism sector (financing,	exhibitions.
	coordination, training).	
Infrastructure	1. The development of tourism	1. The development of
	infrastructure (cycle paths,	engineering, social and
	marinas, airports, etc.).	environmental infrastructure.

cluster and its role in the structure of recreational facilities).

Functional features. Specialty tourist cluster is directly connected to the sources, the resources of its formation and composition of its participants.

The tourist cluster is formed by the merger of the local tourism clusters in its territory. The emergence of such clusters is influenced by the following factors and conditions:

Resource factors (natural, cultural, historical, labor, financial and land resources, infrastructure) - the potential for the development of specific types of tourism - determine the specialization of the cluster, provide the specifics of complementary enterprises (agro-tourist cluster, medical-health cluster, water-sports cluster, etc.).

Activity-related factors (created as a result of human activity) - ensure the competitiveness of tourist activity due to conditions created and implemented it in the area.

These include technological know-how in tourism, specific knowledge, skills and crafts that contribute to the specialization of the territory. Moreover, the territory can not have resource factors, the cluster can be created on the basis of activity-related factors.

The process of formation and development of the tourism cluster slows limiting factors: economic, institutional, geographic, and social infrastructure. Identify limiting factors contribute to the prediction of the process of formation and development of the tourism cluster, it helps you choose relevant (in accordance with the specifics of the region), the position of the authorities in the formation of the cluster (non-intervention, creation of necessary conditions).

Review of the organization of tourism based on the cluster concept allows us to offer new methods of zoning destination. The cluster approach to the development of tourism has two aspects: territorial and sectoral. Tourism can be seen as a natural development of the territory of the catalyst. The uncontrolled, disorganized tourism development has negative consequences: damage the environment, leads to the destruction of cultural and historical heritage, becomes a potential threat to the development of tourism in the territory.

At the same time tourism - a source of income, contributing to the creation of new jobs, the development of territory, stimulating the development of social and environmental infrastructure. There is a relationship between the sustainable development of the economic, socio-cultural, natural, institutional, sub-systems and sustainable development of tourism, which includes the elements of all the above

subsystems. When sustainable development of tourism there is the prevalence of a positive impact on the natural, social and economic environment of the negative. For example, the area also is a resource that provides competitive advantage of tourist enterprises.

Excessive spatial concentration of tourist enterprises is often negative. The natural environment is lost, and therefore, the main competitive advantage is lost. Thus, it found a link between sustainable development of the regional tourist cluster and its competitiveness, which goes from the lower hierarchical level of the tourist cluster - micro-regional to higher - macro-region.

This approach is based on the theory of adaptation of integration system of competitiveness, competitive advantage diamond of M. Porter, the concept of sustainable development of the economic, sociocultural and environmental subsystems, models of the impact of tourism on regional development. Different approaches to the organization of tourist activity have their advantages. In a market economic system is overdue to apply the cluster approach, taking into account the market mechanisms in the localization and cooperation of tourist enterprises and related industries.

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